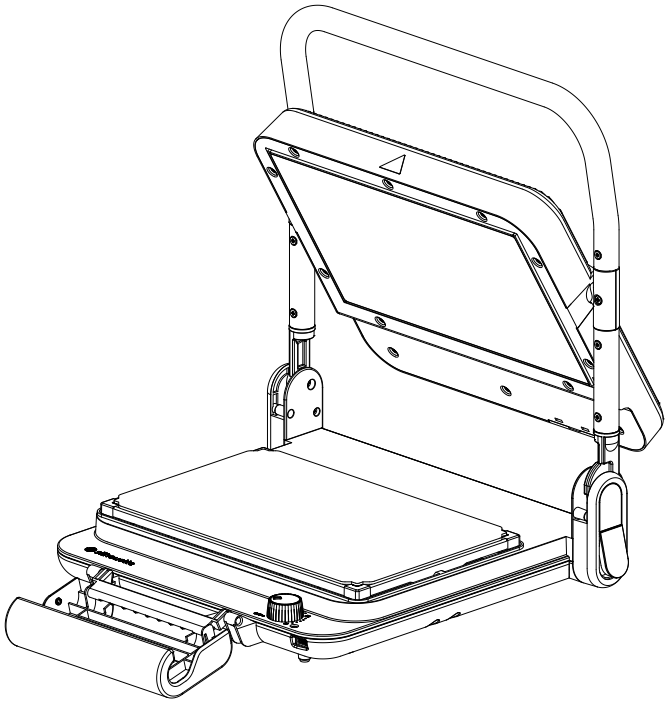
Silhouette Heat Press Machine
User's Manual

cloché

MANUAL NO. HEAT PRESS-UM-152



silhouette

Before using this machine, please read this manual

Thank you for choosing cloChé. cloChé is a heat press machine that is carried and stored with ease and enables any user to transfer prints stably. You can easily transfer media such as cut iron-print sheets to fabric such as T-shirts. To ensure safe and correct use, be sure to read this User's Manual thoroughly prior to use.

After reading, please keep this manual in a safe place where you can find it at any time.

To safely use the machine properly

The precautions indicated here are for our users to safely use the product as well as prevent harm and damage. It includes crucial information related to safety, so please be sure to follow them.

Classifications of the pictographs

Dangers that may occur through wrongful usage are classified and described in the display below.

⚠ **Warning**	Indicates that ignoring this indication and wrongfully using the machine may lead to death or serious injuries.
⚠ **Caution**	Indicates that ignoring this indication and wrongfully using the machine may lead to injuries as well as property damage.
	Indicates prohibited (actions not to take) actions in detail.
	Indicates forced actions (actions to follow) in detail.

Safety precautions

⚠ Warning

Use environment



Do not install the machine in uneven locations, locations with vibrations, or high locations such as on top of a shelf.
The machine may tip over and cause injuries, burns, electric shock, and fires caused by electrical leakage if installed in such locations.

⚠ Warning

Do not use the machine outside, in locations where it may come in contact with water, or on wet surfaces.
Water entering the machine may cause fires due to electric shock or electric leakage.

Do not allow children or people requiring assistance to use the machine alone, and do not use the machine in a location within the reach of infants.
There is a risk of injury, burns, and electrocution.

Power supply

Do not touch the power plug with wet hands.
There is a risk of electrocution.

Do not damage the power cord or power plug.
Do not damage, modify, or place the machine near heating appliances or forcefully bend, twist, pull, or place heavy objects on its top. There is a risk of electrocution, short circuit, and fire if used while damaged.

Do not use any loose or damaged outlets.

Do not allow pieces of metal and foreign particles to adhere to the power cord and power plug tips.

Do not use power cords in a bundled state.

Do not use extension cords excessively or connect a large number of devices in a manner that exceeds the rated value, such as by using multi-outlet extension cords.

In the case of an abnormality or failure, stop using the machine immediately and disconnect the power plug.

Firmly insert the power plug before starting operations.

Disconnect the power plug from the outlet when performing maintenance.

Handling

Do not dismantle, repair, or modify the machine.

Do not apply water on the machine or power cord, and dip them in water.

Do not use the machine near heat sources such as stoves or gas stoves.

⚠ Caution

Use environment

Do not use the machine in locations where fire is used.

⚠ Caution

- Do not use the machine near items such as walls, furniture, and curtains that burn easily.
- Avoid using the machine in an enclosed location, and be sure to achieve adequate ventilation.

Power supply

- Do not use power cords other than the one provided exclusively for the machine.
- Do not use power cords on machines other than this product.
- Do not wrap the power cord around the machine when storing it.
- Disconnect the power plug from the outlet when not using the machine.
- When disconnecting the power plug, be sure to hold the plug itself and do not pull on the power cord.
- Check that the Temperature Control Dial is in the OFF position when disconnecting and connecting the power plug.

Handling

- Do not place anything on the top surface of the machine.
- Do not step away from the machine during use.
- Do not apply shock to the machine.
- Do not use the machine while placing flammable items, such as clothing, on top of it.
- Do not use cleaning agents or alcohol when cleaning the machine.
- Do not forcefully close or open the machine.
- Do not apply excessive force on the top of the machine while it is open.
- Do not perform heating while empty for long periods of time.
- Be careful when opening the top part of the machine since the heat plate is hot.
- Do not touch the heated part during use or right after use.

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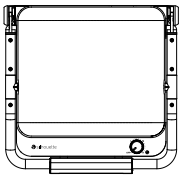
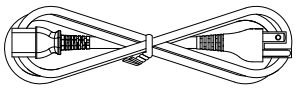
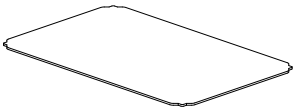
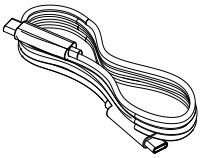
01 Preparation

Checking the contents of the package

cloChé comes with accessories shown in the following list.

Make sure all the accessories are included when unpacking.

If any item is missing, promptly contact the distributor where you purchased it or Graphtec America Customer Center.

☑ cloChé	☑ cloChé petite
	
☑ cloChé power cable	☑ cloChé silicone mat
	
☑ cloChé petite USB cable	
	

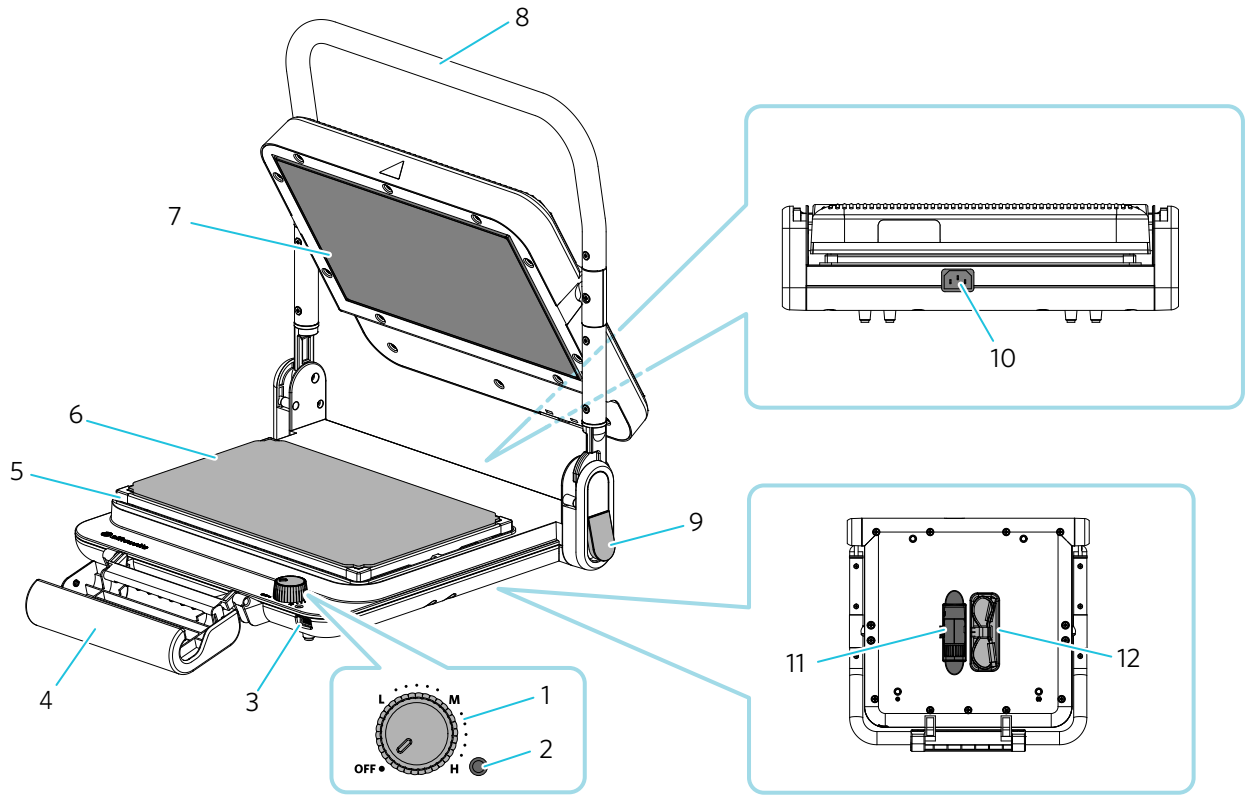
* Various documents may be attached additionally.

	Product name	Content
1	cloChé	1
2	cloChé petite	1
3	cloChé power cable	1
4	cloChé silicone mat	1
5	cloChé petite USB cable	1

* The cloChé silicone mat is an optional item. It is a consumable item and should be replaced periodically.

* If you apply the finishing touches to press, please use commercially available silicone paper or baking sheets.

Name of each component



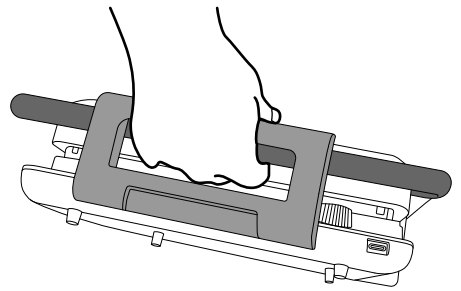
1. Temperature Control Dial : Switches the power ON/OFF. You can also adjust the temperature with this dial.
2. Power Indicator Light : When the dial is turned from the OFF position, it lights up green. When blinking, it indicates that the temperature is being adjusted; when lit, it indicates that it is ready.
3. USB interface : Supplies power from the machine (cloChé) to cloChé petite with a USB cable.
4. Handle lock : Locks the top part of the machine by latching the handle.
5. Plate : Part to place fabric such as T-shirts when transferring.
6. Silicone mat : A mat used to make it difficult for designs to slip out of place when setting items such as T-shirts and fabric.
7. Heat plate : Part that transfers media by applying heat and pressure.
8. Handle : Used to close the top part (heat plate). Hold the handle when carrying cloChé.
9. Lock button : A button pops up when the top part of the machine is opened and automatically locks it. To release the lock, lower the handle while pressing this button.
10. Power connector : A connector for the power cable.
11. cloChé petite storage : Can store cloChé petite.
12. Cable storage : Can store the cloChé petite USB cable.

02 How to use

How to use Silhouette cloChé

⚠ Caution

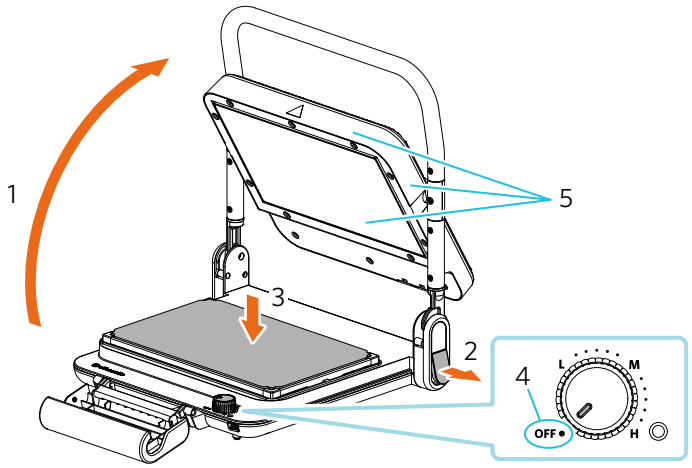
To prevent dropping the machine, firmly hold the handle when carrying it.



1 Remove the handle lock, raise the handle, and open the machine until the lock button pops out.

2 Place the cloChé silicone mat out on top of the plate.

3 Turn the Temperature Control Dial and set it to OFF.



1. Raise the handle.
2. The lock button pops out.
3. Place the cloChé silicone mat out.
4. Turn the dial to OFF.
5. High-temperature warning around heat plate surface/top/sides

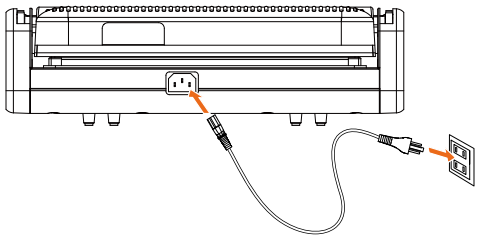
⚠ High-temperature warning

The surface, top, and sides of the heat plate will become extremely hot as shown in callout 5.
Be careful not to touch the heat plate immediately after or while it is in use to prevent burn injuries.

⚠ Caution

- Completely unwind the power cable before use.
- Check that the top part of cloChé is completely open.
- Do not use the machine continuously for more than 1 hour since it may lead to machine failure. If using the machine again, wait for more than 30 minutes before reconnecting the power cable.

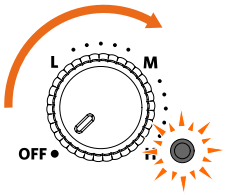
4 Connect the power cable to cloChé.



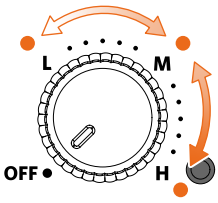
Check

When using the cloChé for the first time, you might notice an unpleasant smell. This is completely normal and does not indicate any issues with the product. If you detect an odor, please ensure that the area is well-ventilated.

5 Turn the temperature control dial to adjust a temperature appropriate for the iron-print sheet.
Power Indicator Light will blink green until temperature reaches set value.



6 When the temperature reaches the set value, the Power Indicator Light turns green.



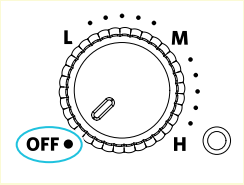
Scale	Temperature
L	Approximately 120 °C
L to M	120 °C to 160 °C
M	Approximately 160 °C
M to H	160 °C to 200 °C
H	Approximately 200 °C

Check

- The temperature setting on the scale is for reference only. It may vary depending on your environment.
- The L to M and M to H ranges do not support fine temperature control, and should be used as a guide only.

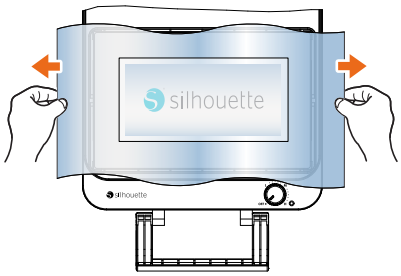
⚠ Caution

When stopping transfer temporarily, turn the temperature control dial back to OFF.

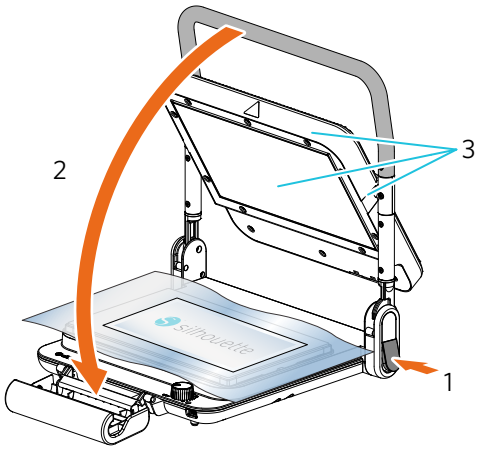


7 Place the fabric, such as T-shirts on the silicone mat.

8 Put the iron-print sheet on the fabric so that the transparent film (release paper) is on top and the adhesive side is on the bottom.

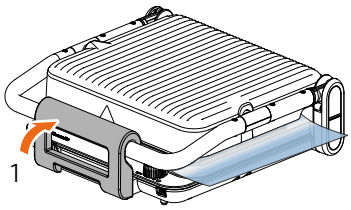


9 While pressing the lock button, fold the handle towards you and close the machine.



1. Press the lock button.
2. Fold the handle towards you.
3. High-temperature warning around heat plate surface/top/sides

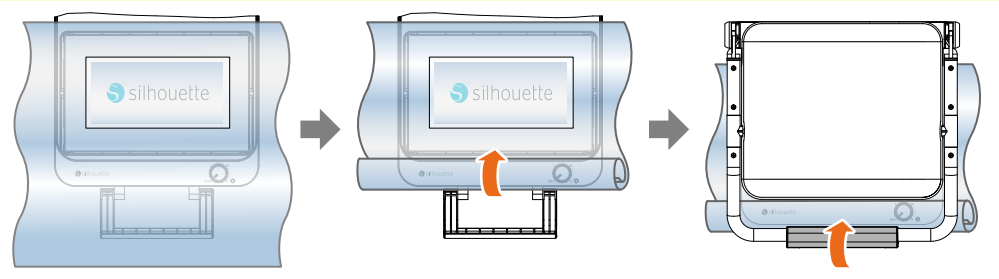
10 Close the handle lock.



1. Close the handle lock.

⚠ Caution

- If the size of the fabric such as T-shirts is larger than the plate, neatly roll it up and close the handle lock.



- If there is no transparent film (release paper), place silicon paper on top and transfer.
- You may risk getting burnt since the machine will be hot after heating. When opening or closing the machine, be sure to hold the handle.
- Since the heat plate becomes extremely hot during use, be careful not to make direct contact to it. Additionally, the silicone mat becomes extremely hot after use so be careful not to touch it until it has sufficiently cooled down.

11 After 45 seconds, a buzzer sounds and the transfer is complete.

12 After the buzzer notifies that transferring is finished, unlock the handle and open the machine until the lock button pops out.

13 Remove the such as T-shirts from the machine and peel off the film at the designated timing.



⚠ Caution

Allow the item to cool completely before carefully removing the transparent film (release paper).

14 If you apply the finishing touches to press, please use commercially available silicone paper or baking sheets.

⚠ Caution

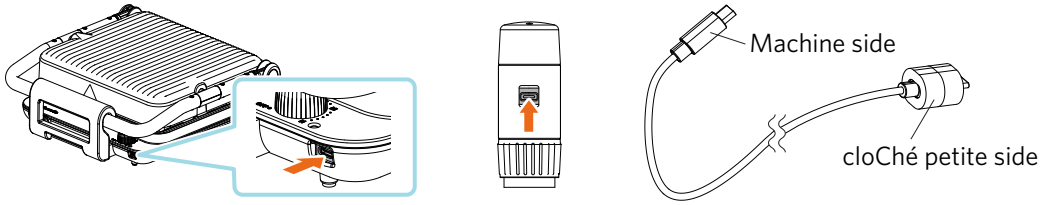
Since the print may peel right after transferring, wash it after leaving it to rest for some time.

How to use cloChé petite

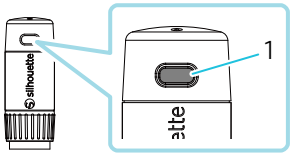
cloChé petite is a stamp type miniature iron.

You can correct untransferred prints using cloChé petite.

1 Connect cloChé petite and the machine with the cloChé petite USB cable.



2 Press the cloChé petite power switch button to start heating.

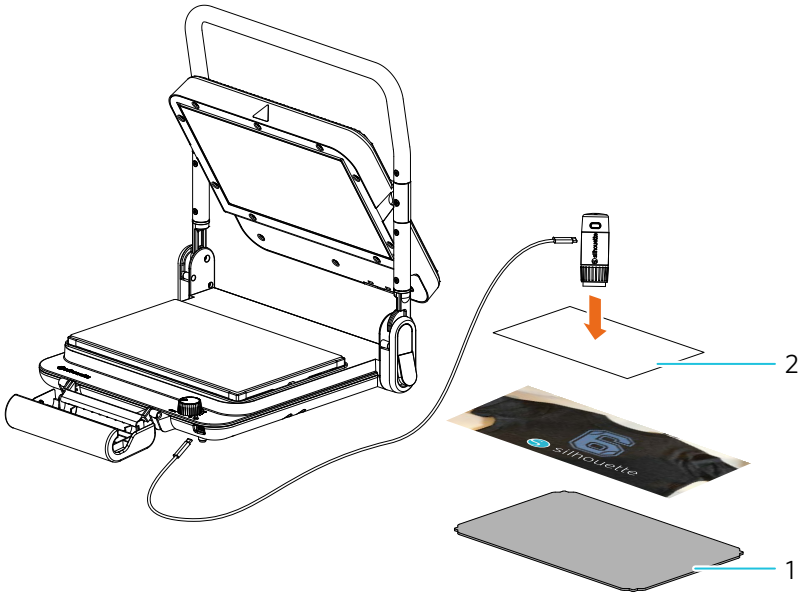


1. Power switch button

⚠ Caution

- It will take approximately 3 minutes to reach approximately 160 °C.
- The temperature will drop once transferred, so use cloChé petite again after leaving it to rest for approximately 2 to 3 minutes.
- When not using cloChé petite, disconnect the cloChé petite USB cable from cloChé.
- Since the plate becomes extremely hot after use, be careful not to touch it until it has sufficiently cooled down.

3 Transfer the design using the silicone mat.
Tap repeatedly with gentle force until the design is securely in place.
Avoid using excessive force during transfer, as it may damage the fabric.



1. Silicone mat
2. Silicone paper

⚠ Caution

If there is no transparent film, use the silicone paper instead of film.

03 Troubleshooting

This chapter describes what to do if problems occur with cloChé.
Please visit our website for information on issues other than the following and what to do if you have a problem.
https://www.silhouetteamerica.com

In these cases	Let's check	To solve
Iron-print sheet is not transferred stably.	Is the set temperature too low?	Check for the temperature that suits the iron-print sheet again and set it to the appropriate temperature.
	Is the heat plate dirty?	Clean the surface of the heat plate while the heat plate is in a cool state.
The heat plate is not being heated.	Is the power cable firmly connected to the machine?	Firmly insert the power cable into the machine's power connector.
	Have you been using the machine continuously for more than 1 hour?	Leave the machine to rest for more than 30 minutes and reconnect the power cable.
	Is the Power Indicator Light blinking green rapidly?	Since the rapid blinking indicates an error, turn the temperature control dial to OFF?
	Are there any abnormal noises left on?	
	Is the Power Indicator Light blinking 3 times in green in steady intervals?	Return the dial to the OFF position after 30 minutes have passed, and insert the power cable again.
The heat plate temperature has overheated.	Are there any abnormal noises left on?	Turn the Temperature Control Dial to OFF.
The warning buzzer is emitted.	Have you left the machine untouched for over 15 minutes while heating?	
Generation of smoke and foul odor.	Are you using the machine in the appropriate temperature setting?	Check for the temperature that suits the print material and adjust the temperature settings.

Product specification

Specification	
Rated Power Supply and Power Consumption	120VAC 60Hz 810W 230VAC 50Hz 765W
External dimensions (W x D x H)	349.9 mm x 337.2 mm x 104.8 mm
Heat plate dimensions (W x D)	260 mm x 160 mm
Weight	5 kg
Temperature Range	Between 120°C to 200°C
Thickness of materials applied	0 mm to 5.0 mm
Safety device	Thermal fuse

* The rated voltage is preset at the factory before shipment.
Before using this product, check the rated voltage indicated on the product nameplate.

* Product specifications and designs are subject to change without notice.

Specifications are subject to change without notice.

Silhouette Heat Press machine user's manual
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Graphtec Corporation


silhouette